

## Technical Information.

Product : **Synteak Activator**

Date : **05/ 2025**

### Description:

**Synteak Activator (SA)** is a one-component, solvent-based adhesion primer.

**SA** degreases non-porous surfaces and enables excellent chemical bonding of many PVC and PUR coverings with Tikalflex TLB Flex, Contact12, TSCplus and many adhesives from other manufacturers.

### Typical Benefits

- Adhesion promotor for many synthetic (teak) deck - alternatives PVC, PUR
- Low consumption
- Rapid curing

### Technical Data

<b>Basis:</b>	Solvent with additives
<b>Consistence:</b>	Liquid
<b>Reaction:</b>	Physical curing
<b>Colour :</b>	Transparent
<b>Reaction :</b>	5-7 Min.
<b>Specific Density :</b>	0,78 g/ml
<b>Application Temperature :</b>	5°C - 30°C

## Application

Clean the underside of the deck covering ( the bonding surface) and rinse with water, wait until it is completely dry.

Apply **Synteak Activator** with a clean, soft cloth or brush in one direction.

The layer should be thin but covering, apply only one layer.

Experience has shown that approx. 100-200 ml / m<sup>2</sup> are required.

After 10 minutes, at the latest after 5 hours, the decking should be applied to the surface adhesive (**TLBFlex** or **Contact12**).

The surface adhesive should be applied to the entire surface of the ship's deck with a thickness of at least 2-3 mm.

The deck covering must be applied to the surface adhesive within the open time (skin formation) of the surface adhesive.

Observe the deck covering's processing guidelines.

Prolonged exposure to air will reduce effectiveness and may result in contamination and reduced liability.

**SA** leaves a white haze on the surface. Apply only on surfaces which will be bonded with adhesive.

## Important notice

Close the package quickly and tightly after use.

Never pour leftover **Synteak Activator** back into the pack.

Discontinue use of **SA** that has gelled, is not homogeneous, or has increased viscosity.

Do not dilute **SA** and/or mix with other substances.

After opening the package, the **Synteak Activator** should be used within a few days.

## Storage

Closed & dry at 5°C - 25°C min. 24 month

## Packing

6 x 500 ml aluminum tin

## Safety

Direct contact with material may irritate eyes and skin.

Please refer to the safety data sheet for information!

## **Warranty - Disclaimer**

All information in this document has been determined empirically.

Tikal Marine Systems GmbH assumes no liability for the correctness of any data from this.

We suggest a small area is tested prior to use. It is up to the applicator to conduct their own tests to determine whether the material is suitable for the intended application.